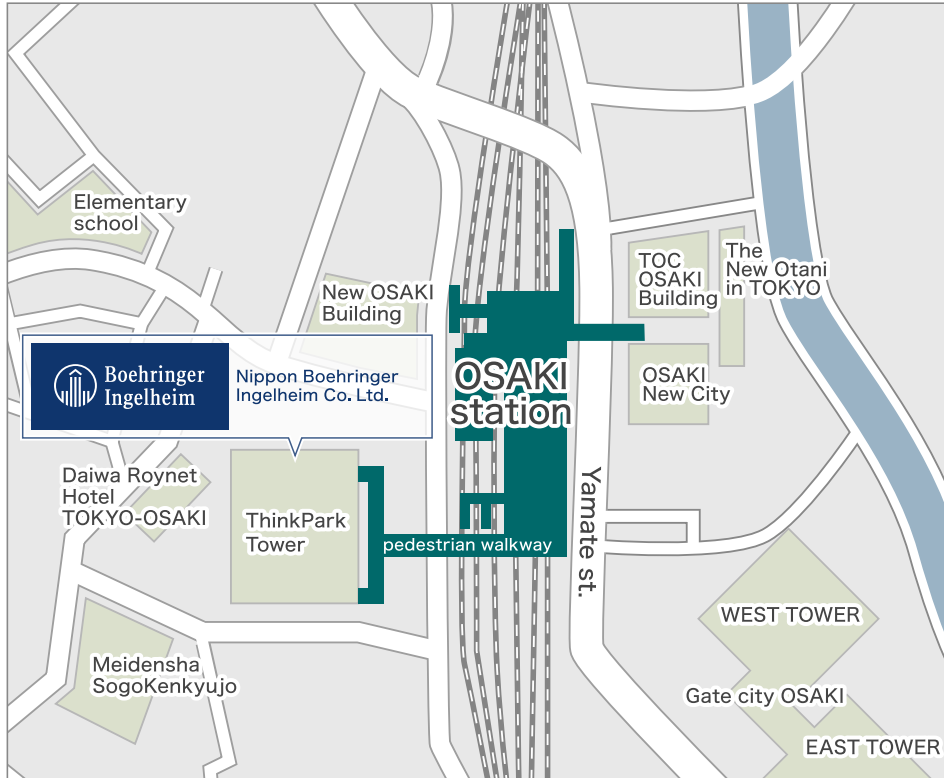


Nippon Boehringer Ingelheim Co. Ltd.

ThinkPark Tower 2-1-1 Osaki, Shinagawa-ku, Tokyo 141-6017, Japan
 TEL 03-6417-2200 FAX 03-5435-2920



■To Osaki

- 1) 2 min. from Shinagawa Sta. (via JR Yamanote Line)
- 2) 13 min. from Tokyo Sta. (via JR Yamanote Line)
- 3) 15 min. from Kasumigaseki Sta. (use JR Shonan-Shinjuku Line Rapid Train and Hibiya Line of Tokyo Metro)
- 4) 9 min. from Shinjuku Sta. (use JR Shonan-Shinjuku Line Special Rapid Train)
- 5) 4 min. from Shibuya Sta. (use JR Shonan-Shinjuku Line Special Rapid Train)
- 6) 17 min. from Yokohama Sta. (use JR Shonan-Shinjuku Line Special Rapid Train)
- 7) 11 min. from Tokyo Teleport Sta. (use Rinkai Line of Tokyo Waterfront Area Rapid Transit)

■From Airport

18 min. from Haneda Airport Sta. (use Monorail or Keihin Kyuko)

■Nearest Station : Osaki Sta. of JR Yamanote Line

2 min. by walk from New west exit, south ticket gate
 (Reception desk on the 2nd floor)

